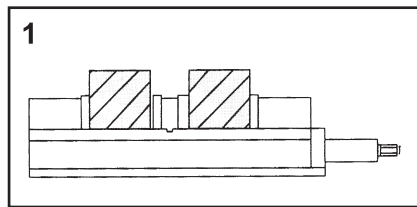
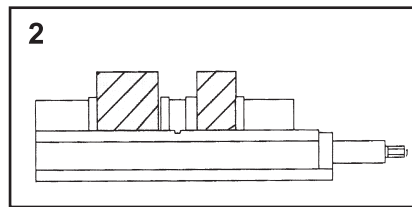


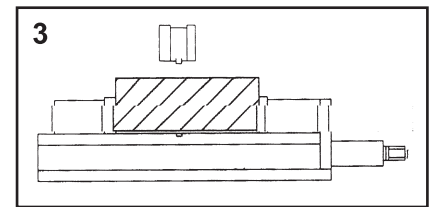
# CLAMPING EXAMPLES OF DIFFERENT APPLICATIONS



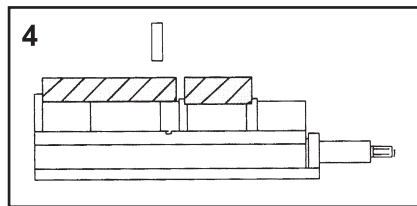
▲ clamping 2 pcs of same size of workpieces  
Max. Capacity: 76m/m(3.00")  
102m/m(4.00")



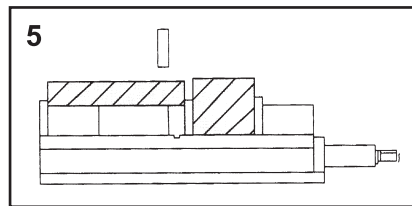
▲ clamping 2 pcs of different size of workpieces  
Max. Capacity: 76m/m(3.00")  
102m/m(4.00")



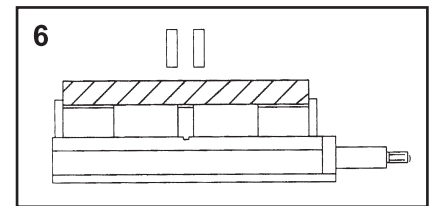
▲ large workpieces is able to be clamped after moving fixed jaw  
Max. Capacity: 177m/m(6.00")  
254m/m(10.00")



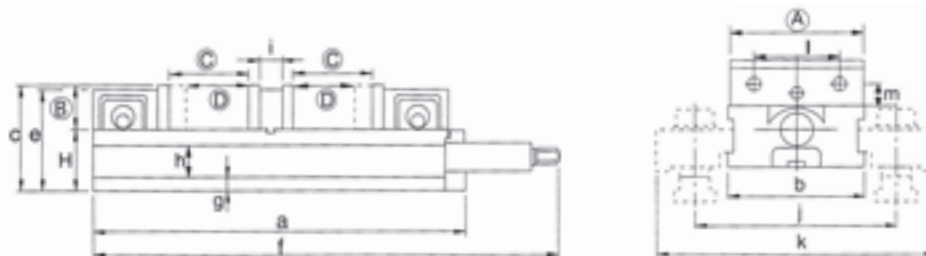
▲ stepped jaw plate for thin workpieces  
Max. Capacity: 190m/m(7.00")  
242m/m(9.50")



▲ clamping 2 different workpieces both in size and shape  
Max. Capacity: 190m/m(7.00")  
242m/m(9.50")



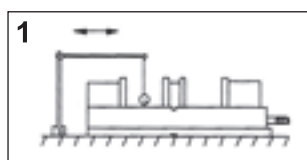
▲ large thin workpieces is able to be clamped after removing jaw plate on fixed jaw  
Max. Capacity: 357m/m(14.00")  
445m/m(17.50")



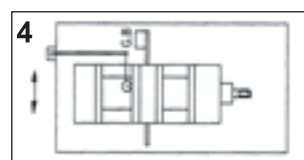
Unit:mm

ORDER NO.	(A)	(B)	(C)	(D)	a	b	c	H	e	f	g	h	i	j	k	l	m	※Guide Block	Weight (kgs)	CODE NO.
VMC-4D	102	45	18~76	0~57	380	104	110	65	107	497	16	29	25	115	170	54	22.5	18	20	4005-020
VMC-6D	152	58	34~102	0~68	495	154	140	90	135	610	18	46	30	165	220	68.4	31.8	18	63	4005-021

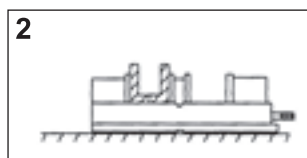
## INSPECTION SPECIFICATION Inspection per 100mm (4.00")



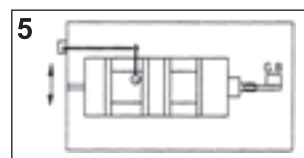
1 Parallelism: running face to bottom of bed.  
Guaranteed: 0.01mm (0.0004")



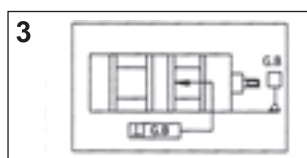
4 Parallelism: keyways on bottom of bed to jaw plate.  
Guaranteed: 0.02mm (0.0008")



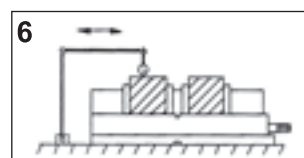
2 Squareness: between running face and jaw plate.  
Guaranteed: 0.03mm (0.0012")



5 Squareness: keyways on bottom of bed to jaw plate.  
Guaranteed: 0.02mm (0.0008")



3 Squareness: both sides to fixed jaw plate.  
Guaranteed: 0.02mm (0.0008")



6 Parallelism: running face of the test block to bottom of bed.  
Guaranteed: 0.02mm (0.0008")

※ NO.3 Only applies to VMQ, VMC in HV version.