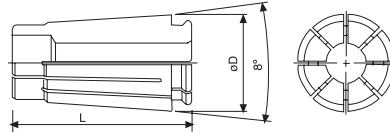




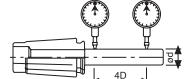
SD Collet

1. Gripping range is 0.25mm for collets below 3mm. Collets larger than 3mm, the gripping range is 0.5mm.
2. Collets with 5 series, can grip drills, taps, reamers and end mills between 1.75mm-25mm.



ORDER	D	L
SD6	10.55	25
SD10	15.60	30
SD16	24.6	45
SD20	30	50
SD25	35.6	57

COLLET LEVEL	RUNOUT
AA	3μ
A	7μ



ORDER NO.	RANGE	CODE NO.
SD6-2	1.75-2	3218-160
SD6-2.25	2-2.25	3218-161
SD6-2.5	2.25-2.5	3218-162
SD6-2.75	2.5-2.75	3218-163
SD6-3	2.75-3	3218-164
SD6-3.5	3-3.5	3218-165
SD6-4	3.5-4	3218-166
SD6-4.5	4-4.5	3218-167
SD6-5	4.5-5	3218-168
SD6-5.5	5-5.5	3218-169
SD6-6	5.5-6	3218-170

ORDER NO.	RANGE	CODE NO.
SD10-2	1.75-2	3218-171
SD10-2.25	2-2.25	3218-172
SD10-2.5	2.25-2.5	3218-173
SD10-2.75	2.5-2.75	3218-174
SD10-3	2.75-3	3218-175
SD10-3.5	3-3.5	3218-176
SD10-4	3.5-4	3218-177
SD10-4.5	4-4.5	3218-178
SD10-5	4.5-5	3218-179
SD10-5.5	5-5.5	3218-180
SD10-6	5.5-6	3218-181

ORDER NO.	RANGE	CODE NO.
SD10-6.5	6-6.5	3218-182
SD10-7	6.5-7	3218-183
SD10-7.5	7-7.5	3218-184
SD10-8	7.5-8	3218-185
SD10-8.5	8-8.5	3218-186
SD10-9	8.5-9	3218-187
SD10-9.5	9-9.5	3218-188
SD10-10	9.5-10	3218-189

ORDER NO.	RANGE	CODE NO.
SD16-3	2.5-3	3218-190
SD16-3.5	3-3.5	3218-191
SD16-4	3.5-4	3218-192
SD16-4.5	4-4.5	3218-193
SD16-5	4.5-5	3218-194
SD16-5.5	5-5.5	3218-195
SD16-6	5.5-6	3218-196
SD16-6.5	6-6.5	3218-197
SD16-7	6.5-7	3218-198
SD16-7.5	7-7.5	3218-199
SD16-8	7.5-8	3218-200

ORDER NO.	RANGE	CODE NO.
SD16-8.5	8-8.5	3218-201
SD16-9	8.5-9	3218-202
SD16-9.5	9-9.5	3218-203
SD16-10	9.5-10	3218-204
SD16-10.5	10-10.5	3218-205
SD16-11	10.5-11	3218-206
SD16-11.5	11-11.5	3218-207
SD16-12	11.5-12	3218-208
SD16-12.5	12-12.5	3218-209
SD16-13	12.5-13	3218-210
SD16-13.5	13-13.5	3218-211

ORDER NO.	RANGE	CODE NO.
SD16-14	13.5-14	3218-212
SD16-14.5	14-14.5	3218-213
SD16-15	14.5-15	3218-214
SD16-15.5	15-15.5	3218-215
SD16-16	15.5-16	3218-216



ORDER NO.	COLLET	QUANTITY	CODE NO.
SSD6-11	Ø2-Ø6	11 pcs	3218-225
SSD10-19	Ø2-Ø10	19 pcs	3218-226
SSD16-27	Ø3-Ø16	27 pcs	3218-227



SD-E Collet (for end mill)



ORDER NO.	d	CODE NO.
SD6-3E	3	3218-230
SD6-4E	4	3218-231
SD6-6E	6	3218-232

ORDER NO.	d	CODE NO.
SD10-3E	3	3218-233
SD10-4E	4	3218-234
SD10-6E	6	3218-235
SD10-8E	8	3218-236
SD10-10E	10	3218-237

Gripping torque of SD-E Collets is 20% more than SD Collets. Can reach high stability during milling.

ORDER NO.	d	CODE NO.
SD16-3E	3	3218-238
SD16-4E	4	3218-239
SD16-6E	6	3218-240
SD16-8E	8	3218-241
SD16-10E	10	3218-242
SD16-12E	12	3218-243
SD16-16E	16	3218-244

ORDER NO.	d	CODE NO.
SD20-4E	4	3218-245
SD20-6E	6	3218-246
SD20-8E	8	3218-247
SD20-10E	10	3218-248
SD20-12E	12	3218-249
SD20-16E	16	3218-250
SD20-20E	20	3218-251

ORDER NO.	d	CODE NO.
SD25-6E	6	3218-252
SD25-8E	8	3218-253
SD25-10E	10	3218-254
SD25-12E	12	3218-255
SD25-16E	16	3218-256
SD25-20E	20	3218-257
SD25-25E	25	3218-258

ORDER NO.	COLLET	QUANTITY	CODE NO.
SSD10E-5	3, 4, 6, 8, 10	5 pcs	3218-270
SSD16E-7	3, 4, 6, 8, 10, 12, 16	7 pcs	3218-271
SSD20E-7	4, 6, 8, 10, 12, 16, 20	7 pcs	3218-272
SSD25E-7	6, 8, 10, 12, 16, 20, 25	7 pcs	3218-273