



# Reversible Tapping Attachment for Drilling & Milling Machine

| ORDER NO. | TAPPING CAPACITY | SHANK | TO WORK WITH DRILLING MACHINE                                      | WEIGHT | PACKING mm  | SPEED | CODE NO. |
|-----------|------------------|-------|--------------------------------------------------------------------|--------|-------------|-------|----------|
| K1-1/2    | Ø3-8mm           | 1/2"  | DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M     | 0.9KG  | 90X90X190   | 1 : 1 | 3404-001 |
| K1-MT-2   | Ø3-8mm           | MT-2  | DRILLING MACHINE MUST EQUIPPED WITH MT-2 HOLE                      | 1KG    | 90X90X240   | 1 : 1 | 3404-002 |
| K2-1/2    | Ø5-10mm          | 1/2"  | DRILLING MACHINE MUST EQUIPPED WITH DRILL CHUCK CAPACITY 13M/M     | 1.6KG  | 100X100X210 | 1 : 1 | 3404-003 |
| K2-MT-2   | Ø5-10mm          | MT-2  | DRILLING MACHINE MUST EQUIPPED WITH MT2 HOLE                       | 1.7KG  | 100X00X260  | 1 : 1 | 3404-004 |
| K3-MT-3   | Ø6-14mm          | MT-3  | OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE | 3.1KG  | 125X125X300 | 1 : 1 | 3404-005 |
| K4-MT-3   | Ø12-25mm         | MT-3  | OTHERS LIKE MT-3 SHANK BORING HOLE DRILLING MACHINE N.T. AVAILABLE | 5.5KG  | 160X160X360 | 1 : 1 | 3404-006 |

K1 TYPE USED CHUCK TO FIX THE TAP

K2, K3, K4 TYPE USED THE SLIDING PLATE OF THE SQUARE SHARP HOLE TO FIX THE TAP.



## Drill Tapper

Including shank, full set of collets, wrench and case.

(Used for radial drilling, lathe and tapping machines.

1 Main body, 6 Tap Collet, 1 Drill Chuck Holder

Optional in Collets & Tapper Sleeves.)0.6CUFT.

Unit:mm

| ORDER NO. | STANDARD ASSEMBLY SPECIFICATION |                                                          |                       |                              | G.W. kg | MEAS. CFT | CODE NO. |
|-----------|---------------------------------|----------------------------------------------------------|-----------------------|------------------------------|---------|-----------|----------|
|           | MAIN BODY 1PC/SET               | TAP COLLET 6PCS/SET                                      | TAPER SLEEVE 2PCS/SET | DRILL CHUCK HOLDER 1PC/SET   |         |           |          |
| VDT-33    | MT-3                            | M8, 10, 12, 14, 16, 18, 20, 22, 24, 27, 30, 33(MM)       | 33-MT1                | 33-JT6 With 1/2" Drill Chuck | 12.5    | 0.6       | 3404-010 |
|           | MT-4                            | 1, 1-1/8, 1-1/4(INCH)                                    | 33-MT2                |                              | 13      |           | 3404-011 |
|           | MT-5                            | PT1/8, 1/4, 3/8, 1/2                                     | 33-MT3                |                              | 14      |           | 3404-012 |
|           |                                 | 3/4, 1(INCH)                                             | 33-MT4                |                              |         |           |          |
| VDT-24    | MT-3                            | M4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, (MM)           | 24-MT1                | 24-JT6 With 1/2" Drill Chuck | (W) 12  | 0.6       | 3404-013 |
|           | MT-4                            | W3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 5/8, 3/4, 7/8, 1(INCH) | 24-MT2                |                              |         |           | 3404-014 |
|           | MT-5                            | PT1/8, 1/4, 3/8, 1/2(INCH)                               | 24-MT3                |                              | 13      |           | 3404-015 |

Extra Purchase Welcome.